

# UNION



CATALOG 45 • 1970

MECHANICS' TOOL CHESTS • HOUSEHOLD UTILITY CHESTS • STORAGE CABINETS



# NEW! 2-DRAWER SUPER STEEL® MECHANICS' TOOL CHEST MODEL MT-2

Combines lightness of a portable chest with storage ease and convenience of a bench-type model. Latest addition to the industry's widest line. Plenty of room for neat, systematic storage in this big chest. Handsome Union styling. Rugged, strong Super Steel construction. Priced to sell.



MT-2 open



MT-2 closed

**FEATURES.** Modern design. Lightweight for carrying to a job. Drawers extend fully for easy access to contents. Spillproof safety stops on all drawers. Nickel-plated Full-Grip top handle. Drawer bottoms embossed to take heaviest loads without sagging.

**CONSTRUCTION:** Heavy gauge cold rolled steel. Cover rounded front and back. Embossed stripes for more strength. Electronically welded seams. Case has full shoulder for perfect fit, strength, weather protection.

**HARDWARE:** Nickel-plated handle and drawer pulls. Heavy-duty nickel-plated drawbolt can be padlocked. Full-length hinge welded to case and cover, has weatherproof

shield. Drawers automatically lock when cover is closed. All fittings machine riveted or welded.

**FINISH:** Rugged metallic charcoal baked Dentone enamel, red drawers.

**PACKED:** Individually.

**SHIPPING WEIGHT:** 17 lbs.

## SPECIFICATIONS

**SIZE OVERALL:** 20½" long, 8¾" wide, 10¼" high.

**TILL:** 20½" long, 8¾" wide, 3½" deep, exclusive of cover.

**2 DRAWERS:** Each 18¾" long, 7⅞" wide, 2½" deep.



# EXPANDED LINE—8 SUPER STEEL® MECHANICS' TOOL BOXES

## PROFESSIONAL QUALITY

5 SIZES  
2 TYPES

We've just added two new boxes to give you an even wider Union line of these Super Steel Mechanics' Tool Boxes. All 8 boxes stop customers with their eye appeal. New, improved thermosetting metallized alkyd amine coating in attractive Charcoal Grey with bright red trays. Each model combines rugged construction, handling ease, many features. Perfect for mechanics, plumbers, electricians, TV servicemen, linemen, farmers and others. Display them and you'll sell them.



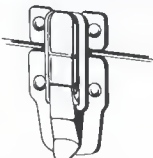





3 sizes in  
6100 series with tote tray



3 sizes in  
6300 series with cantilever tray



					
New top-mounted weathertite plastisol coated rustproof steel handle 300 lb. lift test.	Double lock seam construction the best! The heavier the load, the tighter the seams.	Heavy-duty nickel plated drawbolts. Rust-resistant coating.	Continuous shielded hinge welded to cover and case prevents springing.	Built-in Padlock Eye.	Reinforced corners.

**FEATURING** new improved thermosetting metallized alkyd amine Charcoal Gray and bright Red trays.

### SPECIFICATIONS

**TRAY:** Nos. 6118, 6119, 6120 and 6122: full-width 3-compartment Tote Tray. No. 6116: full-width 2-compartment Tote Tray. Nos. 6316, 6319, 6322: full-width 4-compartment Cantilever Tray.

**CONSTRUCTION:** Genuine double lock seamed. First grade cold rolled steel. Fully returned edges. Embossed cover and ends for extra strength.

**FINISH:** Metallic Charcoal Gray with Red trays. Improved new thermosetting metallized alkyd amine coating is a two-coat finish.

	Tote Tray Types				Cantilever Tray Types			
	6116	NEW 6118	6119	NEW 6120	6122	6316	6319	6322
SIZE	16x7x7"	18x9x8"	19x7x7"	20x9x8"	22x9x8"	16x7x7"	19x7x7"	22x9x8"
WEIGHT (each)	7 lbs.	9 lbs.	8 lbs.	10 lbs.	11½ lbs.	6½ lbs.	7½ lbs.	11 lbs.
PACKED	6 per carton	4 per carton	6 per carton	4 per carton	4 per carton	6 per carton	6 per carton	4 per carton
SHIPPING WEIGHT	44½ lbs.	40 lbs.	49½ lbs.	46 lbs.	49 lbs.	41½ lbs.	47 lbs.	47 lbs.

#### SHIPPED ONLY IN STANDARD CARTON QUANTITIES

**HARDWARE—ALL MODELS:** All machine riveted. Two heavy-duty nickel plated Drawbolts plus Padlock Eye to accommodate any standard padlock. Transparent rust-resistant coat-

ing. Full-length shielded continuous hinge. Plastisol covered, rustproof steel handle with Weathertite mounting. 300 lb. lift test.



UNION STEEL CHEST CORPORATION  
LE ROY, NEW YORK, U.S.A.



## THE MIGHTY MITE, MOST RUGGED BOX IN ITS SIZE

This is an extra rugged small tool box. The toughest box in its size on the market. Used to store and carry heavy rough tools . . . wrenches, hammers, chisels, etc.



6115 open

6115 closed

The mighty mite is a modification of a box that was designed for U. S. Army field use. Extra heavy full drawn seamless construction. Full length hinge. Plastisol covered rustproof steel handle for greater comfort. Removable tote tray. New improved thermosetting metallized alkyd amine enamel in luxurious Charcoal Gray with bright Red tray. Heavy-duty draw bolt with padlock eye. This is a man's box!

### SPECIFICATIONS

**6115:** Utility Chest.

**SIZE:** 14½" x 7¼" x 6".

**TRAYS:** Removable Tote Tray.

**CONSTRUCTION:** Extra heavy full drawn seamless, rounded corners, returned edges. Embossed reinforcement stripe in cover. Embossed rib reinforcement in bottom.

**HARDWARE:** Brightly plated heavy-duty draw bolt with padlock eye. Plastisol covered rustproof steel handle. All hardware riveted.

**FINISH:** Chrys-Coat rust-resistant undercoating. Metallic Charcoal Gray with Red tray. Improved new thermosetting metallized alkyd amine coating is a two-coat finish.

**PACKED:** 6 per carton.

**SHIPPING WEIGHT:** 29 lbs.

**SHIPPED ONLY IN STANDARD CARTON QUANTITIES.**

## POSITIVELY SPILL-PROOF THE TWIN-GRIP 7817!

The simple-looking handles are one of the strongest selling features we've ever engineered into a chest. Eliminates spilling . . . positively! And it's foolproof, trouble-free, and husky enough to hold a 400 lb. load.



7817 open.  
4 cantilever trays.

7817 closed.  
Positively spill-proof handles.

The 7817 is a hard-working, man-sized tool chest! Popular crown top, wide-overlap covers, and seamless design make it completely weather-proof and leak-proof. New improved thermosetting metallized alkyd amine Charcoal Gray with bright Red trays. Heavy gauge steel trays. Sturdy drawbolts. Continuous hinges. Can be padlocked. Rust-preventive undercoating. All that . . . and positively spill-proof, too!

### SPECIFICATIONS

**7817:** Mechanic's Tool Box.

**SIZE:** 17" long, 8⅞" wide, 10½" high.

**TRAYS:** 4 cantilever type. Heavy gauge formed steel. Socket set compartments in upper trays.

**CONSTRUCTION:** Case and covers one piece, full drawn, seamless. Rounded corners, Crown-Cover styling. All edges fully returned. Wide over-lap of cover sections for weathertite closure. Leak-proof handle mountings. Case embossed for extra strength.

**HARDWARE:** Spill-proof TWIN-GRIP handles, cast metal, nickel plated. Continuous hinges with leak-proof flange. Two heavy-duty drawbolts nickel plated. All fittings machine riveted.

**FINISH:** Chrys-Coat rust-resistant undercoating. Metallic Charcoal Gray with Red trays. Improved new thermosetting metallized alkyd amine coating is a two-coat finish.

**PACKED:** Individually.

**SHIPPING WEIGHT:** 13½ lbs.



UNION STEEL CHEST CORPORATION  
LE ROY, NEW YORK, U.S.A.

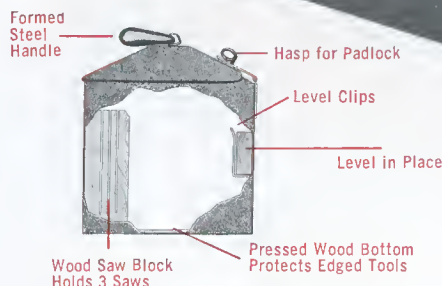
# 32" CARPENTER CHEST

## RUGGED WITH ROOM FOR EVERYTHING!

The perfect Tool Chest for any carpenter or handy-Andy. It packs a surprising number and variety of Tools neatly and securely . . . with room left over. Plenty of convenience for the owner and safety for his tools!



6032 carpenter chest



A place for everything and everything in its place! Has clips for a spirit level, block to hold 3 saws, pressed wood bottom lining to protect edged tools. Holds two squares with steeple-top cover closed. Two handy Weathertite handles, one on end of chest for convenience in removing from car trunk or truck bed. Carpenters like the way it's built: heavy gauge steel with electrically welded seams and an infra-red baked finish. Makes a practical storage chest for the home handyman as well as a working carry-all for the carpenter.

### SPECIFICATIONS

**6032:** Carpenter's Tool Box.

**SIZE:** 32" long, 8 1/4" wide, 9 1/4" deep.

**CONSTRUCTION:** Heavy gauge first grade cold rolled steel. Flush lap joints electrically welded. All edges fully returned.

**FINISH:** Metallic Charcoal Gray. Improved new thermosetting metallized alkyd amine coating is a two-coat finish.

**HARDWARE:** Swivel type hasp with provision for padlock. Plastisol covered, rustproof steel handle on cover. Extra nickel-plated steel handle attached to end of chest. Both handles weathertite attachment. Full-length cover hinge. All fittings machine riveted or welded.

**WEIGHT (each):** 11 lbs.

**PACKED:** 2 per shipping carton.

**SHIPPING WEIGHT:** 26 1/2 lbs.

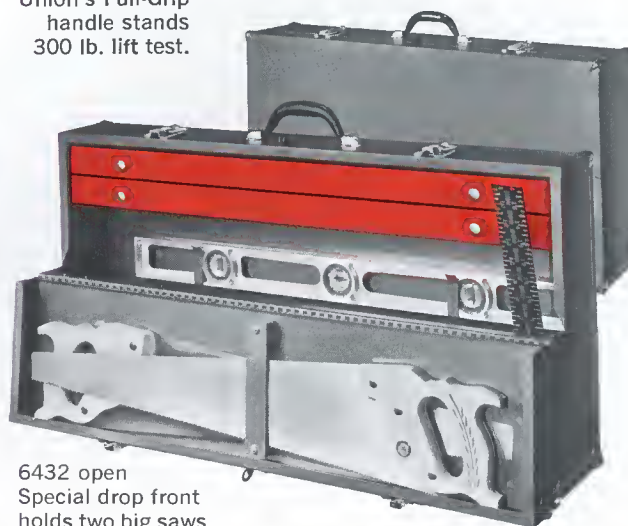
**SHIPPED ONLY IN STANDARD CARTON QUANTITIES**

# ANOTHER UNION FIRST

## THE NEW "HI-BOY" CARPENTER CHEST

This is the chest for the professional carpenter who carries a complete tool outfit day after day. The "Hi-Boy" is the only all-steel chest of its kind on the market . . . and it's built to Union's customary exacting standards of strength and utility.

6432 closed  
Union's Full-Grip  
handle stands  
300 lb. lift test.



6432 open  
Special drop front  
holds two big saws

The new 6432 makes carrying a complete tool outfit easier than ever. Two full-length drawers hold small tools, one felt-lined to protect edged tools. Safety stops positively prevent accidental spilling of removable drawers. Inside wall brackets hold spirit level up away from rough tools. Entire bottom lined with pressed board to further protect tool edges. Framing square fits entirely within Chest when closed. Full-grip handle exceeds Government lift-test specifications.

### SPECIFICATIONS

**6432:** "HI-BOY" Carpenter Chest.

**SIZE:** 31 1/2" long, 6 1/2" wide, 15 1/2" high.

**DRAWERS:** Two, each 30" long, 4 1/8" wide, 11 1/2" deep. One is felt lined.

**CONSTRUCTION:** Heavy gauge first grade cold rolled steel with flush, electrically welded seams.

**HARDWARE:** Union's exclusive Full-Grip load-levelling Plastisol covered, rustproof steel handle. Full-length continuous fast pin hinge on drop front. Two heavy-duty nickel-plated drawbolts. Built-in padlock eye.

**FINISH:** Metallic Charcoal Gray with bright Red drawers. Improved new thermosetting metallized alkyd amine coating is a two-coat finish.

**WEIGHT:** (each) 23 lbs.

**PACKED:** Individually.

**SHIPPING WEIGHT:** 26 lbs.



UNION STEEL CHEST CORPORATION  
LE ROY, NEW YORK, U.S.A.





# MODERN STYLING. MORE TOOL SPACE. PROVEN SALES APPEAL. 3-DRAWER 7-DRAWER MACHINISTS' CHESTS

UNION pioneered these chests back in the 1890's. The basic design is still the best. What's new is a streamlined, high-quality look and feel . . . New Charcoal Gray with Burgundy felt liners . . . greater strength . . . and greater size to take more tools. Proven sales appeal to aircraft and auto mechanics, millwrights, machinists, tool and die makers, pattern makers and other users of precision tools. Each chest is furnished with an eye-catching Silent Salesman Counter Display.



MT-3



MT-7



**FEATURES** ■ Streamlined design. Rounded corners, tapered tops ■ Porcelain-like finish can be cleaned easily ■ Felt lined drawers with full extension gliders and safety stops. MT-3 has drawer space and deep till for longer, larger tools. MT-7 has 7 assorted size drawers plus deep till. Both have Plastisol covered, rustproof steel handles for greater comfort.

## BOTH MODELS

**CONSTRUCTION:** First grade cold rolled steel. Electrically welded seams. Full-drawn cover with steel plate reinforcement. Full-length continuous hinge.

**FINISH:** Chrys-Coat rust-resistant undercoating. Metallized Charcoal Gray. Improved new thermosetting metallized alkyd amine coating is a two-coat finish.

**HARDWARE:** Multiple key change loop lock. Twin pin locks for front panel. Plastisol covered, rustproof steel handle. Nickel-plated drawer pulls. Two cover stays. Model MT-7 has two matching front catches in addition to lock.

## SPECIFICATIONS

**PACKED:** Individually.

**WEIGHT (each):** MT-3, 25 lbs.; MT-7, 28 lbs.

**SHIPPING WEIGHT:** MT-3, 26 lbs.

MT-7, 29½ lbs.

**MT-3 • 3-Drawer Machinist's Chest**

Size Overall: 20½" long, 9" wide, 14½" high.

Till: 20½", 9", 3¾"

Top Drawer: 18¾", 7⅞", 1½"

Middle Drawer: 18¾", 7⅞", 2"

Bottom Drawer: 18¾", 7⅞", 3¼"

Each chest furnished with attractive Silent Salesman Counter Display.

**MT-7 • 7-Drawer Machinist's Chest**

Size Overall: 20½" long, 9" wide, 14½" high.

Till: 20½", 9", 3¾"

1 Drawer: 18¾", 7⅞", 2½"

1 Drawer: 18¾", 7⅞", 1½"

1 Drawer: 9", 7⅞", 2"

4 Drawers: 9", 7⅞", 1"



# 18" & 21" HEAVY-DUTY MECHANICS' <sup>TOOL</sup> BOXES

## RUGGED AND TOUGH, THESE TOOL BOXES CAN REALLY TAKE IT!

No. 7121—the 21" tool box—is one item of GI equipment millions of ex-GI's still remember with affection. It's a real mechanic's buddy. Tough, dependable, always ready to go. The smaller 18" No. 7118 is a lighter model with the same popular design . . . an easy sale to the man who doesn't need the extra capacity and weight of the 21" model. Both models have handy tote trays, and a feature that sells all by itself—Spill-Proof handles!



7118  
18" long



7121  
Closed



7121 Open  
21" long

### SPECIFICATIONS

**CONSTRUCTION:** First grade cold rolled steel. All seams electrically welded. Full-length continuous hinges. Folding Spill-Proof handles.

**FINISH:** Spruce Green infra-red hard baked enamel.

**SHIPPED ONLY IN STANDARD CARTON QUANTITIES**

	7118	7121
SIZE .....	18 x 6 $\frac{1}{2}$ x 6 $\frac{1}{8}$ "	21 x 8 $\frac{1}{2}$ x 7 $\frac{1}{4}$ "
TOTE TRAY .....	17 $\frac{1}{8}$ x 6 $\frac{1}{8}$ x 1 $\frac{1}{4}$ "	20 $\frac{3}{4}$ x 8 $\frac{1}{4}$ x 2 $\frac{3}{4}$ "
WEIGHT EACH .....	6 lbs.	11 $\frac{1}{2}$ lbs.
PACKED .....	4 per carton	4 per carton
SHIPPING WEIGHT .....	26 $\frac{1}{2}$ lbs.	49 $\frac{1}{2}$ lbs.



UNION STEEL CHEST CORPORATION  
LE ROY, NEW YORK, U.S.A.



# STEEPLE-TOP, <sup>TOTE</sup> TRAY MECHANICS' <sup>TOOL</sup> CHEST

You don't have to spend much time selling this chest. It looks handsome and modern, opens up to show practical design and lots of room. The hardware fittings mean business and the construction plainly says that it'll stand up to hard use, abuse and weather.



3119



Mechanics like these features: embossed panel body; one-piece weathertight cover; fully returned edges; deep tote-tray with knuckle-saver handle; stop hinge holds cover open; heavy duty drawbolt; provision for padlock. Feature for feature, the 3119 is better than any other chest offered at the price. Stock it in depth . . . you'll sell it in volume!

## SPECIFICATIONS

**3119:** Mechanic's Tool Box.

**SIZE:** 19" long, 6" wide, 7 $\frac{3}{8}$ " high.

**TRAY:** Full drawn seamless with tote handle. Socket compartment. Extra heavy tray supports.

**CONSTRUCTION:** Lap seams electrically welded. First grade cold rolled steel. Case embossed for extra strength. Extra heavy case and cover ends add rigidity. One-piece weathertite cover.

**HARDWARE:** Heavy duty nickel plated drawbolt. Built-in hasp for padlock. Plated full-grip handle with weatherproof mounting. Full-length continuous stop hinge holds cover upright. All fittings machine riveted.

**FINISH:** Durable Spruce Green baked enamel.

**WEIGHT:** (per box) 5 $\frac{1}{2}$  lbs.

**PACKED:** 6 per shipping carton.

**SHIPPING WEIGHT:** 37 lbs.

**SHIPPED ONLY IN STANDARD CARTON QUANTITIES**

# BEST-SELLING!!! ALL- PURPOSE UTILITY CHEST

The lowest priced 19" Chest on the market, it's been a best-seller for years . . . and it'll go right on selling because it has the features, the looks, the construction, the all-around usefulness, and the value! A great impulse item . . . well worth displaying. Case and cover are embossed for modern appearance and added strength.



4119



Strong without unnecessary weight. Handle mounted in embossed well for easy counter stacking. Heavy-duty drawbolt has built-in hasp for padlock. Removable tray is full-drawn seamless construction. The 4119 has a ready market among mechanics, householders, truck drivers, students, hobbyists, service men and bus drivers. And you're sure to find plenty more customers when you display it!

## SPECIFICATIONS

**4119:** Utility Chest.

**SIZE:** 19" long, 6" wide, 6 $\frac{1}{2}$ " high.

**TRAY:** Full width removable. Seamless construction. 2 long and 2 short compartments.

**FINISH:** Spruce Green hard baked enamel.

**HARDWARE:** Sturdy heavy-duty nickel plated Drawbolt with built-in hasp for padlock. Steel handle with handleplate. All hardware machine riveted.

**CONSTRUCTION:** Lap seams electrically welded. All edges fully returned.

**WEIGHT (per box):** 4 $\frac{3}{4}$  lbs.

**PACKED:** 6 per shipping carton.

**SHIPPING WEIGHT:** 31 lbs.

**SHIPPED ONLY IN STANDARD CARTON QUANTITIES**





# stackmaster<sup>®</sup> cabinets



New expanded line ■ New quality features ■ New low prices ■ Only Union offers you a full line of Storage Cabinets, Tool Boxes and Tackle Boxes from one source.



U-48



U-15V



U-12



# Now. Union Stackmaster Cabinets in Seven Styles

Union Stackmaster Cabinets are perfect for visible, systematic storage in homes, stores, offices, factories, schools, service shops, garages . . . wherever there's a need for easy, neat storage.

Union Stackmaster is the industry's finest quality cabinet line. Each cabinet has the features your customers want.

- Cabinet frames of heavy 24 gauge steel.

- Tough two-coat charcoal grey hammer type finish.
- Fully painted inside.
- No sharp edges.
- Drawers are hi-molecular styrene, withstand shock, resistant to acid, oil and grease.
- All drawers have full shelf supports and guides. And wait 'till you see the price list. Lowest in the industry. Here's your new Union line-up.

## U-48

**Cabinet size:** 21 $\frac{3}{4}$ " x 12" x 5 $\frac{3}{4}$ "

**Drawers:** 48

**Drawer size:** 5 $\frac{5}{8}$ " x 2 $\frac{1}{2}$ " x 1 $\frac{3}{8}$ "

**Master Packed:** 3 **Shipping weight:** 39 lbs.

Individually packed in reshippable Display Carton.



U-48

## U-12

**Cabinet size:** 5 $\frac{1}{4}$ " x 12" x 5 $\frac{3}{4}$ "

**Drawers:** 12

**Drawer size:** 5 $\frac{5}{8}$ " x 2 $\frac{1}{2}$ " x 1 $\frac{3}{8}$ "

**Master Packed:** 6 **Shipping weight:** 22 lbs.

Individually packed in reshippable Display Carton.



U-12

## U-36

**Cabinet size:** 16 $\frac{1}{2}$ " x 12" x 5 $\frac{3}{4}$ "

**Drawers:** 36

**Drawer size:** 5 $\frac{5}{8}$ " x 2 $\frac{1}{2}$ " x 1 $\frac{3}{8}$ "

**Master Packed:** 3 **Shipping weight:** 30 lbs.

Individually packed in reshippable Display Carton.



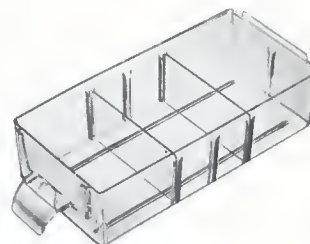
U-36



**Stack 'em up—Hang 'em up.** All Union Stackmaster Cabinets have the same length and width. Lets you stack them easily to save space. Four rubber feet attach to bottom of each cabinet for fitting into indentations on top of next cabinet. They may be stacked and mixed in any combination. Frames have keyholes in back for hanging on wall or pegboard.



**Clear-Vu** transparent plastic. Easy to see contents. Removeable plastic partitions divide drawer into sections. Built-in slotted index cardholder. Quick, easy reference. Safety drawer stop. Contents won't spill out. Easy-Pull handles. Never jams or catches.



## U-9V

**Cabinet size:** 6 $\frac{3}{4}$ " x 12" x 5 $\frac{3}{4}$ "

**Drawers:** 9

**Drawer size:** (8) 5 $\frac{5}{8}$ " x 2 $\frac{1}{2}$ " x 1 $\frac{3}{8}$ "

(1) 5 $\frac{5}{8}$ " x 11" x 2 $\frac{1}{4}$ "

**Master Packed:** 6 **Shipping Weight:** 23 lbs.

Individually packed in reshippable Display Carton.

## U-15V

**Cabinet size:** 11 $\frac{1}{8}$ " x 12" x 5 $\frac{3}{4}$ "

**Drawers:** 15

**Drawer size:** (12) 5 $\frac{5}{8}$ " x 2 $\frac{1}{2}$ " x 1 $\frac{3}{8}$ "

(2) 5 $\frac{5}{8}$ " x 5 $\frac{5}{8}$ " x 2 $\frac{1}{4}$ "

(1) 5 $\frac{5}{8}$ " x 11" x 2 $\frac{1}{4}$ "

**Master Packed:** 3 **Shipping Weight:** 19 $\frac{1}{2}$  lbs.

Individually packed in reshippable Display Carton.



U-9V



U-15V

## U-11V

**Cabinet size:** 8 $\frac{1}{2}$ " x 12" x 5 $\frac{3}{4}$ "

**Drawers:** 11

**Drawer size:** (8) 5 $\frac{5}{8}$ " x 2 $\frac{1}{2}$ " x 1 $\frac{3}{8}$ "

(1) 5 $\frac{5}{8}$ " x 11" x 1 $\frac{3}{8}$ "

(2) 5 $\frac{5}{8}$ " x 5 $\frac{5}{8}$ " x 2 $\frac{1}{4}$ "

**Master Packed:** 6 **Shipping weight:** 29 lbs.

Individually packed in reshippable Display Carton.

## U-24

**Cabinet size:** 11 $\frac{1}{8}$ " x 12" x 5 $\frac{3}{4}$ "

**Drawers:** 24

**Drawer size:** 5 $\frac{5}{8}$ " x 2 $\frac{1}{2}$ " x 1 $\frac{3}{8}$ "

**Master Packed:** 3 **Shipping weight:** 21 lbs.

Individually packed in reshippable Display Carton.



U-11V



U-24

**Comparison will prove Union Stackmasters have more quality at the lowest price.**

Feature	Union	BRAND		
		A	B	H
Full shelf supports	yes	no	yes	yes
Individual drawer guides	yes	yes	no	no
Interior of cabinets fully coated	yes	no	no	yes
Two-coat baked enamel finish. Sprayed finish coat over protective primer	yes	no	no	no
Slotted Index Cardholder	yes	no	no	no
Rubber feet to protect polished surfaces and aid stacking	yes	no	no	no
Styrofoam protection for drawers during shipment	yes	no	no	no
Seamless top. No sharp edges	yes	no	no	no
Transparent drawer dividers	yes	yes	no	no
All items individually packed in reshippable Display Cartons at no extra charge	yes	no	no	no
Available with full line of steel and plastic Tool and Tackle Boxes	yes	no	no	no

**Attractive new color packaging to help you merchandise the line.**

Each Union Stackmaster Cabinet is individually packaged in a handsome colorful reshippable carton. The carton printing specifically illustrates the cabinet within. Each item master packed as indicated in specifications for maximum protection.

Note: Union also manufactures a complete line of tool chests and steel and plastic tackle boxes. Write for our Tool Chest Catalog No. 45 and our Tackle Box Catalog No. 20



*Broadest Product Line in the Industry*

**Union Steel Chest Corporation, Le Roy, New York, 14482, U.S.A.**



## BUILD STORE THE YEAR ROUND OFFER UTILITY BOXES AT LOW, LOW PRICES

These two new beauties are sturdy, practical and economical. They have hundreds of uses, from storing an outdoor lunch to keeping spare parts or ammunition. Both boxes feature the smart design and sturdiness usually found only in models costing more. That's why the promotable low prices will draw plenty of customers!



9312  
with tray



9012  
and  
9312  
closed

**FEATURES:** Ideal for dozens of uses: store tackle, artists' materials, first-aid equipment, power tools—uses are limited only by the customer's imagination. Virtually indestructible under all normal use. Rust and corrosion-proof Polypropylene defies oil, salt water, grease, even battery acid. Safe catch latches automatically. Both catch and lifetime hinge are integral parts of box construction and guaranteed forever. Offset water-shed cover makes boxes weather-proof, too. Handy 10" rule comes built into each cover. Both boxes styled in new green leathergrain finish.

### SPECIFICATIONS

Model No.	Size	Trays	Color	Cubic Capacity	Packed	Shipping Weight
9012	11½"x5¼"x3½"	None	Dark Green Leathergrain	211"	12	9 lbs.
9312	11½"x5¼"x3½"	1	Dark Green Leathergrain	211"	12	11½ lbs.

**CONSTRUCTION:** Unbreakable Polypropylene Thermoplastic. Rust and corrosion-proof. Color permanently molded in. Lifetime hinge and catch are integral parts of box. Unbreakable handle. 10" rule molded into cover. Model 9312 has 3-compartment Hi-Impact Polystyrene tray with rust-proof solid brass tray arms.

SHIPPED ONLY IN STANDARD CARTON QUANTITIES INDICATED

## DOZENS OF HOME USES UNION'S 14" PLASTIC UTILITY BOXES

These handsome, compact boxes in new leathergrain finish will hold almost any kind of workshop or household item. Hand tools? Heavy tools? Sure, the super-durable Hi-Impact Polystyrene is practically indestructible. Sewing articles? Absolutely, women like the divided trays, smart color, brass hardware. Make a great tacklebox and marine tool box.



9414 closed

9314 open



9414 open

**FEATURES:** Super-tough Polystyrene is virtually indestructible under normal use. Won't dent or peel. Defies salt water or battery acid, yet won't scratch polished surfaces in home. Roomy divided small-item trays positioned entirely within cover, providing space for larger articles below. Attractive new two-tone green leathergrain finish with ivory trays. Hardware solid brass. 12" rule embossed in cover.

### SPECIFICATIONS

Model No.	Size	Trays	Tray Sections	Color	Cubic Capacity	Packed	Shipping Weight
9314	14"x6"x4½"	1	6	Two-tone Green Leathergrain	388"	6	11 lbs.
9414	14"x6"x5½"	2	10	Two-tone Green Leathergrain	451"	6	14½ lbs.

### BOTH MODELS

**CONSTRUCTION:** New leathergrained Super Hi-Impact Polystyrene. Reinforcing ribs. Crown Covers designed especially to shed water. Rust and corrosion-proof. Permanent color. Rule molded in cover. Full-length hinge. Practically indestructible.

**HARDWARE:** Safety drawbolt. Unbreakable handle with weather-proof attachment. All metal parts rust-proof solid brass. Each Box supplied with Full-Color "HARD SELL" Hang Tag.

SHIPPED ONLY IN STANDARD CARTON QUANTITIES INDICATED



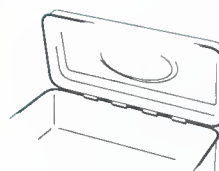
UNION STEEL CHEST CORPORATION  
LE ROY, NEW YORK, U.S.A.

# NEW QUALITY FEATURES IN LOWEST PRICED YEAR-ROUND PROFIT-BUILDERS. UNMATCHED VALUES!

Only UNION makes chests you can offer proudly . . . and at such low prices! Now new Quality features—exclusive full-length piano hinge construction, shielded to prevent water from draining through the hinge, **plus new, heavier, catches** with provision for a generous sized padlock. There's a big and profitable market for these value loaded Chests for use around the home, workshop, factory or office. And don't forget the **EXTRA** sales to fishermen in season. These values are traffic-builders to stimulate sales of all your tool and utility chests!



2311  
with Tray



Full length piano hinge  
(patents applied for)



2011 AND  
2311 CLOSED

**FEATURES** ■ New hard baked siliconized enamel in rich woodgrain pattern ■ Brightly plated snap catch with built-in hasp for padlock. Catch is machine riveted, not ordinary clincher type ■ Returned edges for safety and rigidity.

## SPECIFICATIONS

**CONSTRUCTION:** Shielded leakproof design. Full-drawn seamless. Rounded corners. New full length continuous hinge that is integral part of case and cover. New offset cover edge for weathertite closure. Completely returned edges. Embossed paneling.

**HARDWARE:** New heavier snap catch, nickel plated with padlock eye. Machine riveted. Plated wire handle.

**FINISH:** New hard baked siliconized woodgrain enamel. Tray in No. 2311 is ivory hi-impact rustproof polystyrene.

	2011	2311
SIZE . . . . .	11½x5¼x4"	11½x5¼x4"
TRAYS . . . . .	None	Single Cantilever
WEIGHT (each) . . . . .	1¼ lbs.	1½ lbs.
PACKED . . . . .	12 per shipping carton.	
SHIPPING WEIGHT . . . . .	14½ lbs.	16½ lbs.

SHIPPED ONLY IN STANDARD CARTON QUANTITIES





# ALL PURPOSE CHESTS. MOST COMPLETE VARIETY AT LOW PRICES. HIGH QUALITY FEATURES.

Here—in one handsome, practical, promotional line—is the widest variety of any all-purpose chests. One tray, two trays, or NO trays gives your customers a complete choice . . . adds more uses and applications. All new finish is more attractive Birchwood in wood grain pattern. Ivory rustproof hi-impact polystyrene trays. Each chest shows outstanding UNION workmanship in construction and features. Promote them as portable tool boxes . . . ammunition boxes . . . fishing boxes . . . sewing kits . . . radio-TV kits . . . power tool kits . . . utility chests . . . cash boxes. Get in a good stock of these proven traffic builders.



4413 with 2 Trays



4013  
without Tray



4313 with 1 Tray

**FEATURES** ■ 4313 with tray ■ 4413 with 2 trays ■ 4013 without tray ■ New more durable Birchwood siliconized alkyd amine enamel in woodgrain pattern ■ Ivory rustproof hi-impact polystyrene trays ■ Case is the deepest made at this price ■ Genuine full-drawn leakproof seamless body ■ Hardware fittings all machine riveted—not ordinary clincher type ■ Weatherproof offset edge on cover ■ Recessed hinges ■ Embossed for added strength.

## ALL MODELS

**CONSTRUCTION:** One piece, full drawn, seamless, rounded corners. Fully returned deges. Offset cover for weather-proof closure. 12" rule embossed in cover.

**HARDWARE:** New heavier snap catch with built-in provision for padlock. Steel handle with handle-plate. All fittings machine riveted. Genuine butt hinges.

**FINISH:** Birchwood siliconized alkyd amine enamel. Infra-red baked. Rust and abrasion resistant.

**TRAY:** Ivory rustproof hi-impact polystyrene trays.

## SPECIFICATIONS

	No. 4013	No. 4313	No. 4413
SIZE .....	13½x6½x4¼"	13½x6½x4¼"	13½x6½x5⅝"
TRAYS .....	None	Single Cantilever	Double Cantilever
PACKED .....	12	12	6
SHIPPING WEIGHT .....	20½ lbs.	24 lbs.	18 lbs.

SHIPPED ONLY IN STANDARD CARTON QUANTITIES



UNION STEEL CHEST CORPORATION  
LE ROY, NEW YORK, U.S.A.

# NEW! BIGGEST DESIGN IMPROVEMENT IN YEARS ALL PURPOSE CHESTS FOR YEAR-ROUND SALES!

For the first time, the five low-priced chests which are the basic numbers of every Utility Chest and Tackle Box assortment have been given Quality Features previously available only at twice the price. **Up-styled** with handsome tapered watershed covers. **Better built** with offset cover edge, full length piano hinges of exclusive shielded design, and effective Spill-Proof catches on all five models. More than ever, these Chests of 101 uses assure a steady, profitable year-round sales volume with important extra seasonal sales as Tackle Boxes.



**2313:** Spill-Proof snap catch with built-in hasp for padlock. 5-compartment automatic tray.

**5313:** Spill-Proof key lock which latches automatically when cover is dropped.

**5413:** Two-tray model with push-button, self-latching Spill-Proof drawbolt; provision for padlock.

ALSO AVAILABLE WITH RUSTPROOF  
IVORY PLASTIC TRAYS PT-313 AND PT-413

**NEW RUSTPROOF  
INDESTRUCTIBLE  
PLASTIC FULL-GRIP  
HANDLES ON ALL  
MODELS**

**FEATURES** ■ New tapered water-shed cover with 12" embossed rule ■ Full length continuous built-in hinge—weather-proof, smooth operating neat appearing ■ Spill-Proof catches ■ Attractive, lustrous, Spruce Green hard-baked enamel.

## A FEW OF THE MANY USES FOR THE ALL PURPOSE CHEST

Tool Box  
Document and Cash Box  
Ammunition Box  
Sewing Kit  
Radio-TV Kit

First Aid Kit  
Spare Parts Box  
Office Stamp Box  
Cash Box  
Utility Chest

Artists Materials  
Power Tool Kit  
Bus Drivers Supplies  
Welding Supply Kit  
Tackle Box

**CONSTRUCTION — ALL MODELS:** Full drawn seamless. Rounded corners. All edges returned. Tapered water-shed cover. 12" rule embossed in cover. Full-length, built-in hinge. New rustproof indestructible plastic full-grip handles. Fittings machine riveted.

**SHIPPED ONLY IN STANDARD CARTON QUANTITIES**

## SPECIFICATIONS

	2313	PT-313	5313	5413	PT-413
SIZE	13½ x 6½ x 5"	13½ x 6½ x 5"	13½ x 6½ x 5"	13½ x 6½ x 6¼"	13½ x 6½ x 6¼"
TRAYS	One Steel Tray	One Plastic Tray	One Steel Tray	Two Steel Trays	Two Plastic Trays
HARDWARE	Spill-Proof Snap Catch	Spill-Proof Snap Catch	Spill-Proof Key Lock	Spill-Proof Drawbolt	Spill-Proof Drawbolt
PACKED	12	12	12	6	6
SHIPPING WEIGHT	36½ lbs.	33 lbs.	37 lbs.	23½ lbs.	20½ lbs.





# LET THESE UTILITY CHESTS DISPLAY AND DEMONSTRATE THEMSELVES.. AUTOMATICALLY BOOST YOUR SALES

Sales appeal works for you in these 14½" and 19" Utility Chests! Handsome Spruce Green—more durable new siliconized alkyd amine enamel. Quality features such as push-button Spill-Proof Drawbolt and Watertite construction. No wonder they stop traffic and sell fast whenever you display them. Two sizes—with single and double trays available in each size. Premium quality at competitive prices. Test their selling power by putting up a display of each size . . . and RE-ORDER FAST!



**FEATURES** ■ Spruce Green enamel finish ■ Exclusive Push Button Spill-Proof Drawbolt which eliminates accidental spilling ■ Watertite construction ■ Tapered tops shed rain and spray ■ Greater width for greater capacity ■ Trays mounted entirely within cover ■ New improved indestructible plastic full-grip handles ■ Returned edges ■ Distinctive embossing adds strength without unnecessary weight.

## ALL MODELS

**FINISH:** Spruce Green. NEW siliconized alkyd amine enamel for greater durability.

**CONSTRUCTION:** One piece, full-drawn, seamless, rounded corners, Returned edges. Embossed stripe reinforcement in cover. Embossed rib reinforcement in bottom.

**HARDWARE:** Brightly plated heavy-duty,

## SPECIFICATIONS

	5314	5414	5319	5419
SIZE	14½ x 7¼ x 6"	14½ x 7¼ x 7"	19 x 7¼ x 6"	19 x 7¼ x 7¼"
TRAYS	Single Cantilever	Double Cantilever	Single Cantilever	Double Cantilever
WEIGHT (each)	3½ lbs.	5 lbs.	5 lbs.	6½ lbs.
PACKED	.6 per carton	6 per carton	6 per carton	6 per carton
SHIPPING WEIGHT	.23½ lbs.	33 lbs.	31½ lbs.	43 lbs.

### SHIPPED ONLY IN STANDARD CARTON QUANTITIES

push-button, self-latching Spill-proof New indestructible full grip plastic handle. All hardware machine riveted.



UNION STEEL CHEST CORPORATION  
LE ROY, NEW YORK, U.S.A.

# CASH AND BOND BOXES

## LOW-PRICED BUT DON'T LOOK IT

Everyone is a prospect for one or more of these boxes for the safe storage of papers and valuables in the home, in offices, schools, stores and clubs. Put them on display and start the profits rolling!



These boxes tell a complete sales story with their handsome charcoal gray metallic finish. Spill-proof, self-latching key locks, and sturdy construction. Model 1111 has a 5-compartment tray with sloping front for easy change-making.

### SPECIFICATIONS

	1011	1111	1013
SIZE .....	11 x 7 1/4 x 4 1/4"	11 x 7 1/4 x 4 1/4"	11 3/4 x 5 1/4 x 3 1/4"
TRAY .....	None	Single Cantilever	None
CONSTRUCTION ..	Full-drawn	Full-drawn	All welded
WEIGHT (each) ...	2 1/2 lbs.	3 1/2 lbs.	1 3/4 lbs.
PACKED .....	6 per carton	6 per carton	12 per carton
SHIPPING WEIGHT.	16 1/2 lbs.	22 1/2 lbs.	22 lbs.

**HARDWARE:** Flush inside Spill-Proof key lock. Steel handle with handle-plate. All hardware machine riveted and brightly plated.  
**FINISH:** Charcoal gray metallic. Two-coat finish.  
**SHIPPED ONLY IN STANDARD CARTON QUANTITIES**

# FINGER-TIP CONTROL

## FOR VALUABLE PAPERS

Each chest comes with ten high quality "A to Z" alphabetical folders, 6 budget and 2 plain folders. Open the chest and it provides a safe, systematic storage place for valuable papers and records. Be sure to feature this Personal File at tax time!



Finished in charcoal gray metallic. Self-latching spill-proof lock with 2 keys. Fully returned edges throughout. Here's an item with readily promotable uses. It makes an excellent personal and business gift!

### SPECIFICATIONS

**1012: Personal File Chest.**  
**SIZE:** 12 1/2" long, 5 1/2" wide, 10 1/4" deep.  
**CONSTRUCTION:** Heavy gauge steel with flush seams electrically welded.  
**FINISH:** Charcoal gray metallic. Two-coat finish.  
**HARDWARE:** Spill-Proof key lock with 2 keys. Carrying handle.  
**INDEX FOLDERS:** 10 alphabetical A to Z, 6 Budget folders, 2 plain folders with blank labels for personalized titles.  
**CAPACITY:** Space for 1,000 sheets business size paper.  
**WEIGHT (each):** 4 lbs.  
**PACKED:** 6 per shipping carton.  
**SHIPPING WEIGHT:** 27 lbs.  
**SHIPPED ONLY IN STANDARD CARTON QUANTITIES**

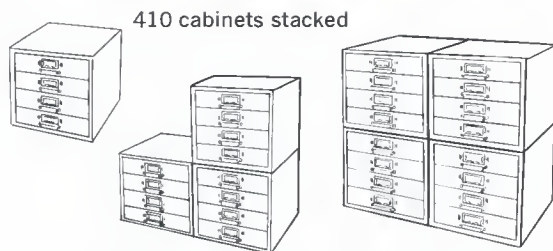




## ALL STEEL

# 4 DRAWER SECTIONAL UTILITY CABINET 410

Simple, functional design makes this a building block of a cabinet. Each 4-drawer section is a cabinet in itself, with removable drawer partitions. Units may be added as needed ... placed side by side, or stacked vertically. The 410 is bigger and better than other cabinets of this type.



There's a ready market for this cabinet for the storage of small parts and supplies in home workshops, offices, service stations, sewing rooms, repair shops, radio and TV shops, retail stores, factories and schools. And with the drawer dividers removed, it's perfect for storing flat sheets of materials.

### SPECIFICATIONS

**410:** Four-Drawer Cabinet.

**CABINET SIZE:** 10" wide, 11½" long, 10" high.

**DRAWER SIZE:** 9" wide, 11½" long, 2" deep. 12 compartments in each drawer 3x2¾x2". Partitions removable. Drawers interchangeable. Safety drawer stop.

**CONSTRUCTION:** Heavy gauge steel. Flush joints electrically welded. One piece drawer supports. Each drawer has cardholder for indexing and bar type pull.

**FINISH:** Charcoal gray metallic.

**WEIGHT (each):** 8 lbs. 14 oz.

**PACKED:** 4 per shipping carton.

**SHIPPING WEIGHT:** 42 lbs.

**SHIPPED ONLY IN STANDARD CARTON QUANTITIES**

# CATALOG 45-1970 UNION STEEL CHEST CORP.

LE ROY, NEW YORK, U.S.A. 14482

PHONE: AREA CODE 716 967-6252



**NRHA BASIC ITEM** The Handy Helpful Hardwareman symbol is used throughout this catalog to identify Union Chests which are on the basic stock list of the National Retail Hardware Association Turnover Handbook. Items so identified are considered by the NRHA as being basic to any assortment of Utility and Tool Chests but should of course, be supplemented with other suitable numbers from our line.

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### ORDERING INSTRUCTIONS

PLEASE STATE MODEL NUMBER AND SPECIFY STANDARD CARTON QUANTITIES as shown in packing specifications. All items shipped only in standard packages.

**TERMS:** Cash Discount 2% 10th Prox., 30 days net. All orders subject to approval of our Credit Department.

**SHIPMENTS:** Please see our Price List for detailed Shipping Terms for your area.

**NOTICE:** Specifications contained in this catalog are subject to change without notice as may be necessary by Government Regulation or severe shortages of materials. In case of substitution, the best available materials will be utilized.

**MERCHANDISING AIDS:** Ad Mats, electrotypes, engravers' proofs, glossy photos and illustrated catalog sheets are available free upon request. The Catalog Division of North American Press has the prepared catalog listing of the entire UNION Line.

### CLAIMS

**DAMAGE:** We are not responsible for damage or loss in transit. All merchandise is carefully inspected and packed in cartons exceeding the minimum test requirements of the carriers. Please inspect upon arrival. If damaged or there is a shortage, make notation on delivery receipt and place claim with the carrier. We will gladly assist in obtaining prompt adjustment. **DEFECTS:** Write us fully as to nature of defect and we will make prompt arrangements for adjustment. **PLEASE FOLLOW THE ABOVE PROCEDURES and DO NOT MAKE RETURN SHIPMENTS.**

For other famous Union Products, see Catalog T-20 for Steel and Plastic Tackleboxes, Brochure RC-101R for Roller Cabinets and heavy-duty Mechanics' Chests.

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UNION STEEL CHEST CORPORATION  
LE ROY, NEW YORK, U.S.A.

# STRENGTH SELLS BOXES!

and Union gives you more of it than anybody. The reason: Union's 77 solid years of specialization and progress in making chests and boxes.

A. All Union steel chests and boxes must pass our testing. Our steel is rolled to rigid specifications and is treated with a special Rust Inhibitor.

B. Union finishes undergo a vigorous Abrasion Test that simulates years of rough usage.

C. Union's Full-grip handles are

built to last. They withstand a lift-test of 300 pounds which exceeds government specifications.

D. Union Hardware is nickel plated and finished with a transparent rust-resistant coating.

E. The tremendous structural strength of Union is the product of superior engineering rather than

gauge of material. All steel and plastic Union boxes and chests are specially paneled, ribbed or embossed to add strength without unnecessary weight.

F. Strong, spillproof hardware protects Union boxes and chests against spilling and damaging of expensive tools.



**Makers of the world's finest chests for sport, home and industry**



**UNION STEEL CHEST CORPORATION/LEROY, NEW YORK 14482**  
**PHONE AREA CODE 716 967-6252**